

# Datasheet

## Suction cup B20 Chloroprene, M5 female, with dual flow control valve

Item number: B20.10.02DA



- Suitable for level adjustment. Several short bellows in one lifting device can handle objects with height differences and varying shapes, for example embossed or corrugated plates.
- The lifting movement can be used to separate small and thin objects.
- Only lightweight objects should be handled when the lifting force is parallel to the surface of the object, in order to achieve good precision and safe lifting movement.

### Technical data

Description	Unit	Value
Suction cup shape	-	Bellows
Application	-	Dry sheet metal, Plastic injection molded parts
Suction cup design	-	Round
Characteristics	-	Dry sheet metal, Plastic injection molded parts
Material	-	Chloroprene (CR)
Weight, min.	oz	0.11
Suction cup model	-	B
Volume	in <sup>3</sup>	0.16
Leakage flow, max.	scfm	0.13
Height	in	0.98
Outer diameter, min.	in	0.87
Fitting size	-	None
Fitting option	-	Dual flow control valve
Fitting style	-	Female
Fitting type	-	M-thread
Valve restriction	in	0.028
Restricted vacuum flow	scfm	1.48
Suction cup model	-	B20
Movement, vertical max.	in	0.39
Curve radius, min.	in	0.39

### Performance - Lifting forces

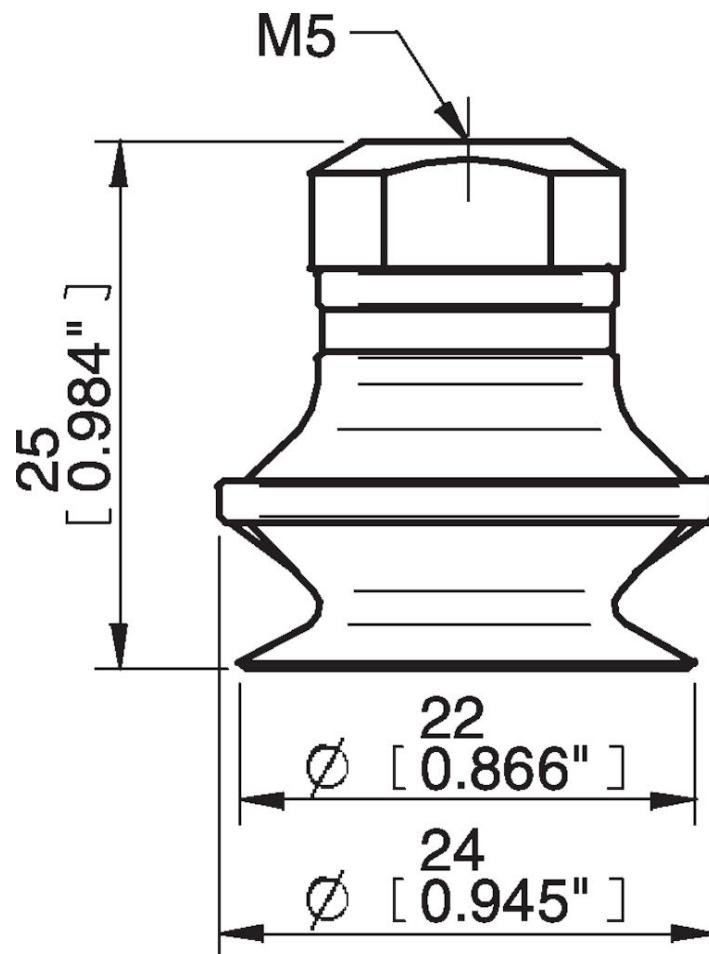
	Vertical (lb)	Parallel (lb)
B20		
5.91 -inHg	1.33	0.65
17.72 -inHg	2.20	1.21
26.58 -inHg	3.15	1.85

<b>Material</b>	
Name	Chloroprene (CR) 50° Shore A
Color	Black
Temperature, min.   °F	-40.0
Temperature max.   °F	230.0
Hardness   °Shore A	50

#### Material resistance

Alcohol	Good
Concentrated acids	Poor
Ethanol	n/a
Hydrolysis	Good
Methanol	n/a
Oil	Fair
Oxidation	Good
Gasoline	Fair
Wear resistance	Excellent
Weather and ozone	Good

#### Dimensional drawings



Values specified in this data sheet are tested at (unless otherwise stated):

- Room temperature (20°C [68°F] ± 3°C [5.5°F]).
- Standard atmosphere (101.3 [29.9 inHg] ± 1.0 kPa [0.3 inHg]).
- Relative humidity 20-70%.
- Compressed air quality, DIN ISO 8573-1 class 4.

## Accessories

02AE | Fitting 5xM5 female  
B20.20 | Suction cup B20 Silicone  
02AF | Fitting G1/8" male/M5 female, with mesh filter  
B20.47 | Suction cup B20 HNBR  
02CD | Fitting G1/8" male/M5 female, PA  
02AA | Fitting M5 female  
02AD | Fitting G1/8" male/M5 female  
02AB | Fitting G1/8" male, with mesh filter  
02AC | Fitting 1/8" NPT male, with mesh filter  
02DC | Fitting 1/8" NPT male, with dual flow control valve  
02DD | Fitting G1/8" male/M5 female, with dual flow control valve  
02DE | Fitting 5xM5 female, with dual flow control valve

## Spare parts

02DA | Fitting M5 female, with dual flow control valve  
B20.10 | Suction cup B20 Chloroprene