

piINLINE® vacuum generator MINI Si, 6-6 mm

Item number: 01.22.025



- Patented COAX® cartridge technology.
- High vacuum flow capacity in relation to energy consumption.
- Low weight inline design with push-in fittings for vacuum and compressed air.
- Quick and easy installation directly on the hose.
- Si cartridge for extra vacuum flow.
- Pi cartridge for high performance at low feed pressures.
- Xi cartridge when high flow and deep vacuum is needed.

Technical data

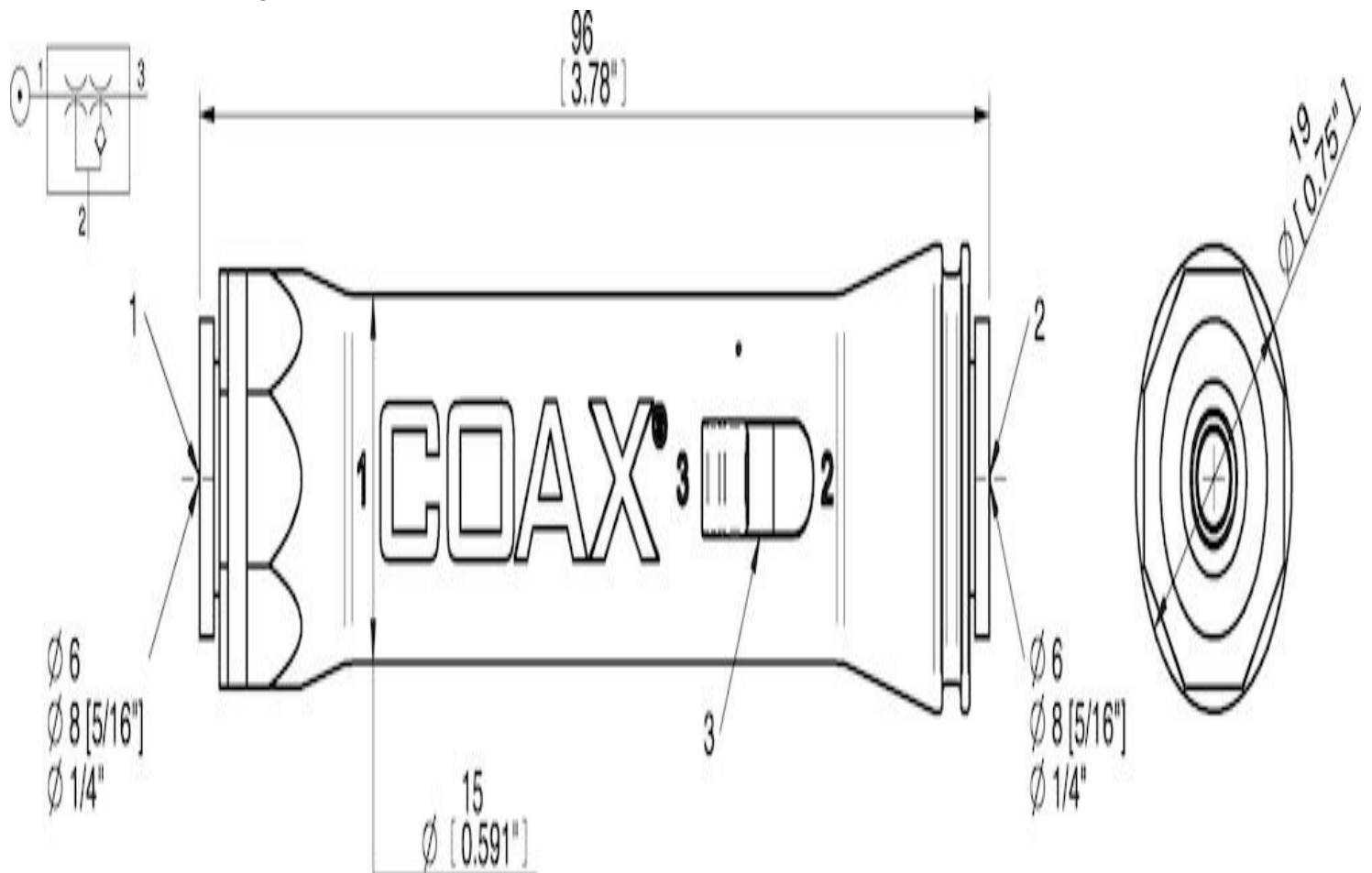
Description	Unit	Value
Material	-	Al, CuZn, Nitrile (NBR), PA, SS
Temperature, max.	°F	176.0
Temperature, min.	°F	14.0
Weight, min.	oz	0.81
Feed pressure, max.	psi	0.10
Noise level, max.	dBA	84
Noise level, min.	dBA	68
Length (A)	in	3.78

Performance

Feed pressure	Air consumption	Vacuum flow (scfm) at different vacuum levels (-inHg)														Max vacuum
psi	scfm	0	2	5	8	11	14	17	20	23	26	29	32	35	psi	
87.0	0.93	0.20	0.16	0.12	0.083	0.068	0.047	0.035	0.024	0	0	0	0	0	≥10.88	

Feed pressure	Air consumption	Evacuation time (s/cf) to reach different vacuum levels (-inHg)												Max vacuum	
psi	scfm	2	5	8	11	14	17	20	23	26	28	29	29	29	psi
87.0	0.93	0.047	0.11	0.19	0.32	0.41	0.62	0.92	0	0	0	0	0	0	≥10.88

Dimensional drawings



Values specified in this datasheet are tested at (unless otherwise stated):

- Room temperature (20°C [68°F] ± 3°C [5.5°F]).
- Standard atmosphere (101.3 [29.9 inHg] ± 1.0 kPa [0.3 inHg]).
- Compressed air quality, DIN ISO 8573-1 class 4.

Tolerance and accuracy:

- Feed pressure tolerance ±0.02 MPa [2.9 psi]
- Vacuum flow/evacuation time accuracy ±10%.

Accessories

- 01.23.094 | Snap-in piINLINE® 4x MINI mounting bracket
- 01.25.466 | Silencer piINLINE® MINI
- 01.26.009 | Snap-in piINLINE® 1x MINI mounting bracket for silencer