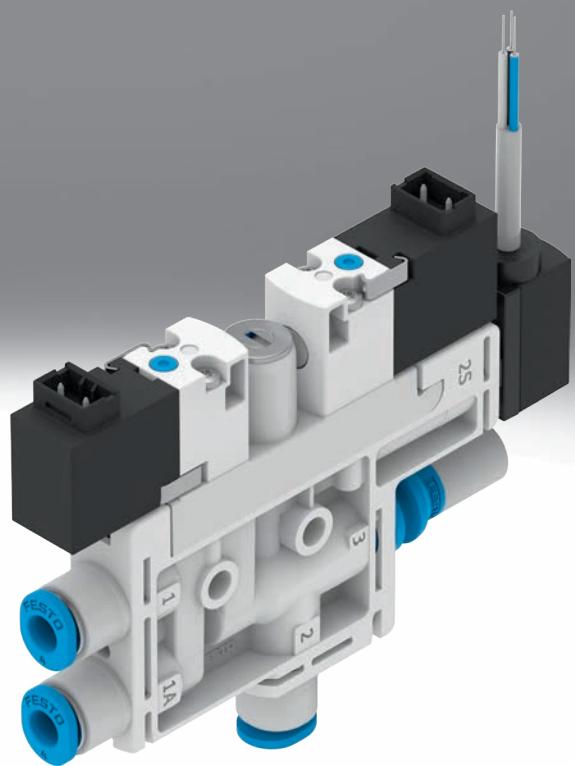


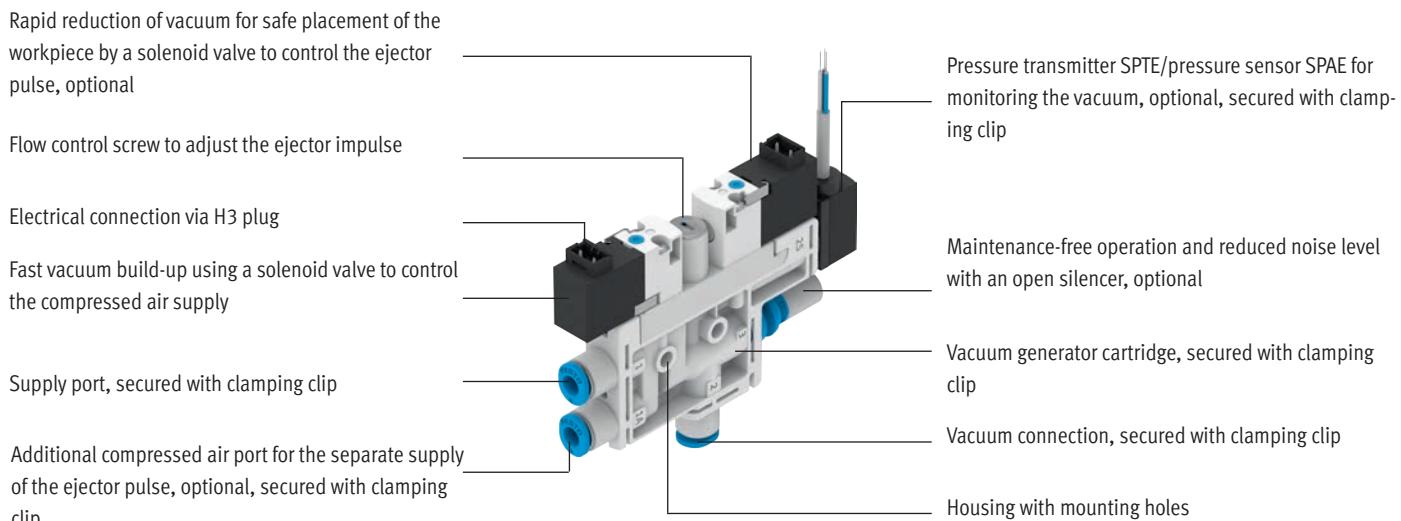
## Vacuum generators OVEL

FESTO



## Key features

### At a glance



### The compact vacuum generator

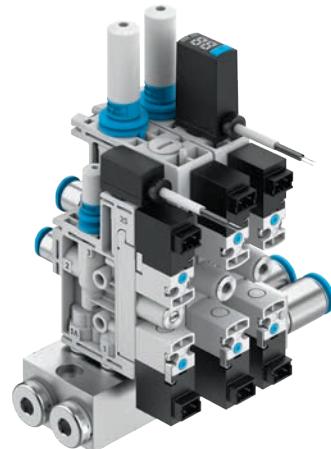
OVEL → page 3

- Low-cost, compact vacuum generator
- Low weight
- Various performance levels and vacuum types
- Short switching times thanks to integrated solenoid valves
  - Vacuum on/off
  - Ejector pulse
- Simple installation using H3 plugs and push-in fittings
- Straightforward mounting with retaining screws

- Quiet operation thanks to integrated silencer
- Integrated filter
- Reduced contamination of the vacuum generator thanks to an open silencer
- Solenoid valves are switched by mechanical manual override
- Monitoring of the vacuum by a vacuum sensor
- Link up to 8 vacuum generators on a single common supply manifold.

OVTL → ovtl

The vacuum generator OVTL is a configurable module comprising vacuum generator OVEL, the common supply manifold OABM-P and connection accessories. All products are available from the factory fully assembled.



### Functional principle of OVEL

Vacuum ON/OFF

The compressed air supply is controlled by a solenoid valve. The solenoid valve can be supplied with the N/C (normally closed) switching func-

tion, i.e. the vacuum is not generated until the vacuum generator is pressurised with compressed air and the solenoid valve has been switched.

### Optional ejector pulse

After the vacuum is switched off, an ejector pulse is activated and generated by a second solenoid valve to release the workpiece safely from the suction cup with connection and to purge the vacuum quickly.

The compressed air for the ejector pulse can be supplied either via the supply port or a separate connection.

### Vacuum sensor, optional

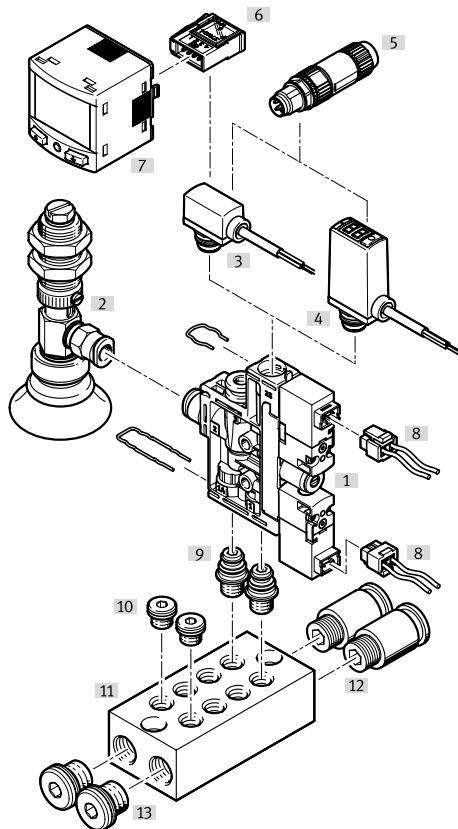
The set or taught-in setpoint value for the generated vacuum is monitored by a vacuum sensor.

If the setpoint value is reached or if it is not reached due to malfunctions (e.g. leakages, dropped workpiece), the vacuum sensor emits an electrical signal.

**OVEL-...-V1B/V1V/B2B/B2V:**  
Pressure transmitter SPTE with an analogue output (→ page 17).  
Detection of analogue signals and conversion into digital signals with downstream signal converter SCDN with LCD display (→ page 22).

**OVEL-...-V1PNLK/B2PNLK:**  
Pressure sensor SPAE with various switching outputs and LCD display, IO-Link® and teach-in function (→ page 19).

## Peripherals overview



## Mounting attachments and accessories

	OVEL-...-PQ	OVEL-...-P	→ Page/Internet
[1] Vacuum generators OVEL	■	■	4
[2] Suction gripper ESG	■	■	esg
[3] Pressure transmitter SPTE	■	■	17
[4] Pressure sensor SPAE	■	■	19
[5] Plug NECU-S-M8G3/M12G3	■	■	22
[6] Plug NECU-S-ECG4	■	■	22
[7] Signal converter SCDN	■	■	22
[8] Plug socket with cable NEBV	■	■	22
[9] Mounting kit OABM-MK	-	■	15
[10] Blanking plug B-M7	-	■	22
[11] Common supply manifold OABM-P	-	■	13
[12] Push-in fitting QS	-	■	22
[13] Blanking plug B-1/8	-	■	22
- Suction cup holder ESH	■	■	esh
- Suction cup with connector ESS	■	■	ess
- Vacuum filter OAFF	■	■	16

## Type codes

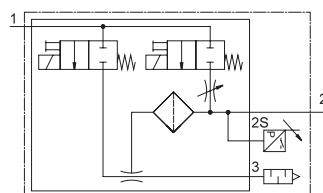
<b>001</b>	<b>Series</b>		<b>008</b>	<b>Ejector pulse connection</b>	
<b>OVEL</b>	Vacuum suction nozzle, electropneumatic			Via supply air connection	
<b>002</b>	<b>Vacuum generation</b>		<b>Z</b>	Additional connection	
<b>5</b>	Laval nozzle 0.45 mm		<b>009</b>	<b>Vacuum valve</b>	
<b>7</b>	Laval nozzle 0.7 mm		<b>C</b>	Normally closed	
<b>10</b>	Laval nozzle 0.95 mm		<b>010</b>	<b>Additional function</b>	
<b>003</b>	<b>Vacuum type</b>			Without ejector pulse	
<b>H</b>	High vacuum		<b>A</b>	Electric ejector pulse	
<b>L</b>	High suction rate		<b>011</b>	<b>Pressure measuring range vacuum sensor</b>	
<b>004</b>	<b>Size [mm]</b>			Without vacuum sensor	
<b>10</b>	10		<b>V1</b>	0 ... -1 bar	
<b>15</b>	15		<b>B2</b>	-1 ... 1 bar	
<b>005</b>	<b>Supply air connection</b>		<b>012</b>	<b>Output signal vacuum sensor</b>	
<b>P</b>	For P linking			Without vacuum sensor	
<b>PQ</b>	QS connections, metric		<b>B</b>	1 ... 5 V	
<b>006</b>	<b>Vacuum connection</b>		<b>V</b>	0 ... 10 V	
<b>VM7</b>	Female thread M7		<b>PNLK</b>	PNP or NPN or IO-Link®	
<b>VQ3</b>	Push-in connector 3 mm		<b>013</b>	<b>Electrical connection</b>	
<b>VQ4</b>	Push-in connector 4 mm		<b>H3</b>	Connection pattern H, vertical plug	
<b>VQ6</b>	Push-in connector 6 mm		<b>R8</b>	Individual connector M8, 3-pin	
<b>007</b>	<b>Exhaust connection</b>		<b>014</b>	<b>Robot connection</b>	
<b>RQ</b>	QS connections, metric			None	
<b>UA</b>	Open silencer UO		<b>RA1</b>	Universal robots	
<b>UC</b>	Closed silencer UC				



### Note

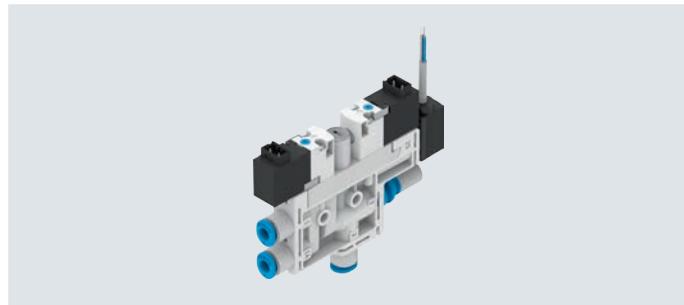
The ordering data include possible combinations.

## Datasheet



## Function

- N/C, normally closed:
- With/without ejector pulse
  - Push-in connectors
  - Open silencer
  - With/without vacuum sensor
  - Prepared for common supply manifold



General technical data					
Type	OVEL-5-H	OVEL-5-L	OVEL-7-H	OVEL-7-L	OVEL-10-H/L
Nominal width of Laval nozzle [mm]	0.45		0.7		0.95
Grid dimension [mm]	10		15		15
Grade of filtration [ $\mu\text{m}$ ]	40				
Mounting position	Any				
Type of mounting	Via through-hole On manifold rail				
Pneumatic connection 1	OVEL-....-P OVEL-....-PQ-VQ3 OVEL-....-PQ	Common line via manifold rail For tubing O.D. 3 mm For tubing O.D. 4 mm		For tubing O.D. 4 mm For tubing O.D. 6 mm	For tubing O.D. 6 mm
Vacuum connection	OVEL-....-VQ3 OVEL-....-VQ4 OVEL-....-VQ6	For tubing O.D. 3 mm For tubing O.D. 4 mm –	– For tubing O.D. 4 mm –	– For tubing O.D. 6 mm	– For tubing O.D. 6 mm
Pneumatic connection 3	OVEL-....-UA OVEL-....-RQ	Open silencer For tubing O.D. 4 mm		For tubing O.D. 6 mm	For tubing O.D. 6 mm
Port for ejector pulse <sup>1)</sup>	OVEL-....-Z-A	Corresponds to the selected size of pneumatic connection 1			

1) If there is no ejector pulse or the ejector pulse is generated via pneumatic connection 1, the additional port for the ejector pulse is sealed with a blanking plug.

Technical data – design	
Type	OVEL-....-UA
Design	T-shape
Ejector characteristic	OVEL-....-H OVEL-....-L
Silencer design	Open
Integrated function	On/off valve, electric Filter Open silencer Ejector pulse, electrical Flow control valve Pressure transmitter Pressure sensor
Valve function	Closed
Manual override	Non-detenting

## Datasheet

Operating and environmental conditions		
Operating pressure	[bar]	2 ... 7
Nominal operating pressure	[MPa]	0.4
	[bar]	4
	[psi]	58
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]	
Note on the operating/pilot medium	Lubricated operation not possible	
Ambient temperature	[°C]	0 ... +50
Temperature of medium	[°C]	0 ... +50
Corrosion resistance class CRC <sup>1)</sup>	2	
CE marking (see declaration of conformity) <sup>2)</sup>	To EU EMC Directive	
UKCA marking (see declaration of conformity) <sup>2)</sup>	To UK EMC regulations	
Certification <sup>2)</sup>	c UL us - Listed (OL)	
KC marking <sup>3)</sup>	KC EMC	
Degree of protection	IP40	

1) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)2) More information: [www.festo.com/catalogue/ovel](http://www.festo.com/catalogue/ovel) → Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

3) Applies to products with vacuum sensor.

Performance data – High vacuum			
Type	OVEL-5-H	OVEL-7-H	OVEL-10-H
Max. vacuum	[%]	89	92
Operating pressure for max. vacuum	[MPa]	0.42	0.45
	[bar]	4.2	4.5
	[psi]	60.9	65.25
Operating pressure for max. suction rate	[MPa]	0.3	0.4
	[bar]	3	4
	[psi]	43.5	58
Max. suction rate with respect to atmosphere	[l/min]	4	17
Pressurisation time at nominal operating pressure 4 bar (for 1 l volume) <sup>1)</sup>	[s]	2	1.2
Sound pressure level at p <sub>1</sub> = 4 bar	[db(A)]	64	61
			68

1) Time required to reduce the vacuum to a residual vacuum of –0.05 bar

Performance data – High suction rate			
Type	OVEL-5-L	OVEL-7-L	OVEL-10-L
Operating pressure for max. suction rate	[bar]	5	5
Max. suction rate with respect to atmosphere	[l/min]	11	33
Pressurisation time at nominal operating pressure 4 bar (for 1 l volume) <sup>1)</sup>	[s]	0.8	0.4
Sound pressure level at p <sub>1</sub> = 4 bar	[db(A)]	52	64
			67

1) Time required to reduce the vacuum to a residual vacuum of –0.05 bar

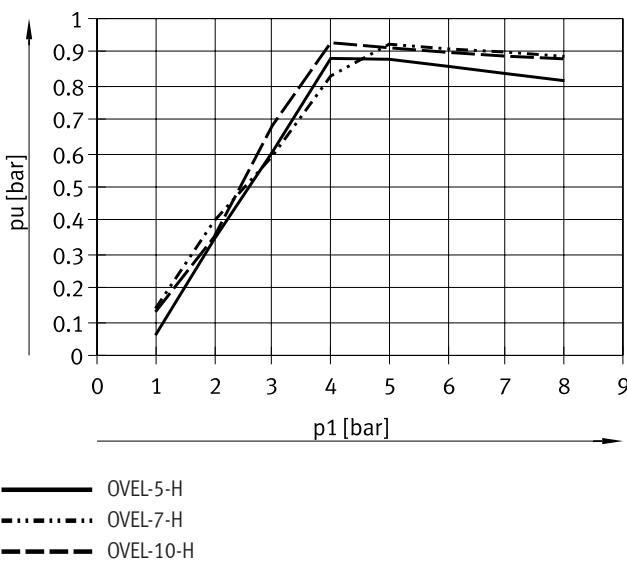
## Datasheet

Technical data – Electrical connection		Type		OVEL without ejector pulse	OVEL with ejector pulse
<b>Solenoid valve</b>					
Electrical connection input,	Function	Vacuum generation	–	Ejector pulse	
	Connection type	Plug		2x plugs	
	Connection technology	Plug pattern H			
	Number of pins/cores	2			
	Plug pattern				
	Type of mounting	Snap-locking			
Operating voltage range	[V DC]	21.6 ... 26.4			
Duty cycle	[%]	100			
Characteristic coil data, 24 V DC	[W]	1.0			
<b>Vacuum sensor</b>					
Electrical connection output,	Function	Sensor			
	Connection type	Cable			
	Connection technology	Open end			
	Number of pins/cores	3			
Cable diameter	[mm]	2.9 ±0.1			
Cable length	[m]	2.5			
Nominal conductor cross section	[mm <sup>2</sup> ]	0.14			
Cable characteristic		Suitable for energy chains			
<b>Technical data – Vacuum sensor</b>					
Type	OVEL-...-V1B	OVEL-...-V1V	OVEL-...-B2B	OVEL-...-B2V	OVEL-...-V1PNLK
<b>Mechanical system</b>					
Measurement method	Piezoresistive pressure sensor			Piezoresistive pressure sensor with display	
Pressure measuring range	[MPa]	-0.1 ... 0	-0.1 ... 0.1	-0.1 ... 0	-0.1 ... 0.1
	[bar]	-1 ... 0	-1 ... 1	-1 ... 0	-1 ... 1
	[psi]	-14.5 ... 0	-14.5 ... 14.5	-14.5 ... 0	-14.5 ... 14.5
Setting options	–			Teach-in	
				IO-Link®	
				Via display and buttons	
Display type	–			LED display, 2-digit	
<b>Electrical system</b>					
Operating voltage range, sensor	[V DC]	10 ... 30	18 ... 30	10 ... 30	18 ... 30
Switching output		–			PNP/NPN switchable
Switching element function		–			N/C or N/O, switchable
Switching function		–			Freely programmable
Analogue output	[V]	1 ... 5	0 ... 10	1 ... 5	0 ... 10
<b>Materials</b>					
Housing	Reinforced PA				
Silencer	PU				
Jet nozzle	Wrought aluminium alloy				
Female nozzle	POM				
Filter	POM				
Adjusting screw	Steel				
Connecting thread	POM				
Screws	Steel				
Cable sheath	PVC (colour: grey)				
Seals	NBR				
Note on materials	RoHS-compliant				
LABS (PWIS) conformity	VDMA24364-B1/B2-L				

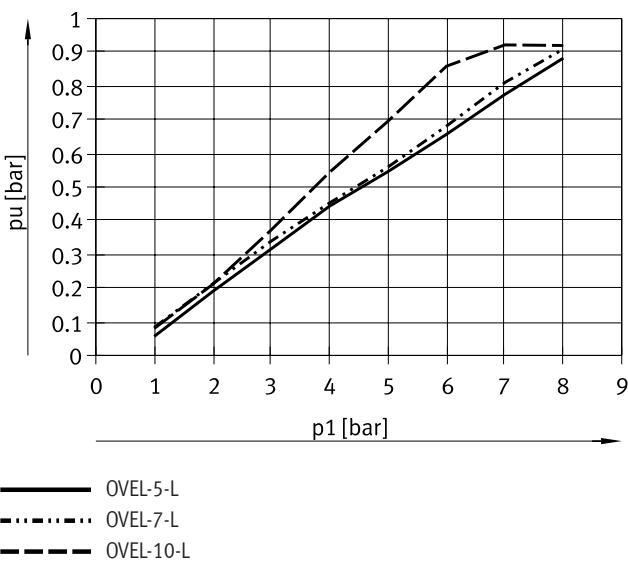
## Datasheet

### Vacuum $p_u$ as a function of operating pressure $p_1$

High vacuum

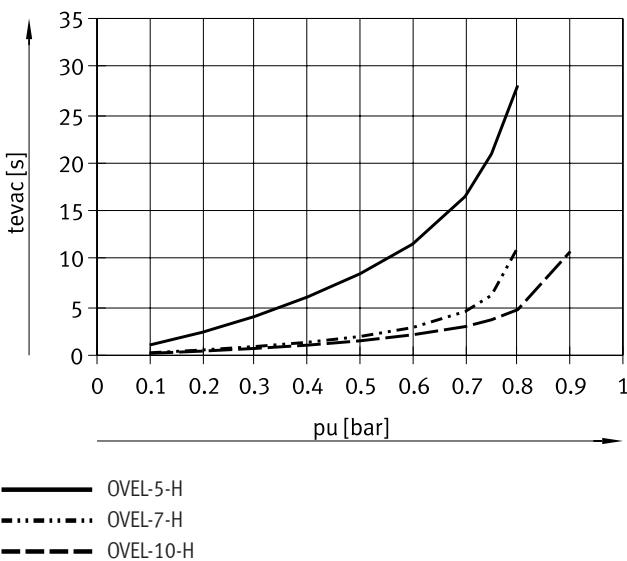


High suction rate

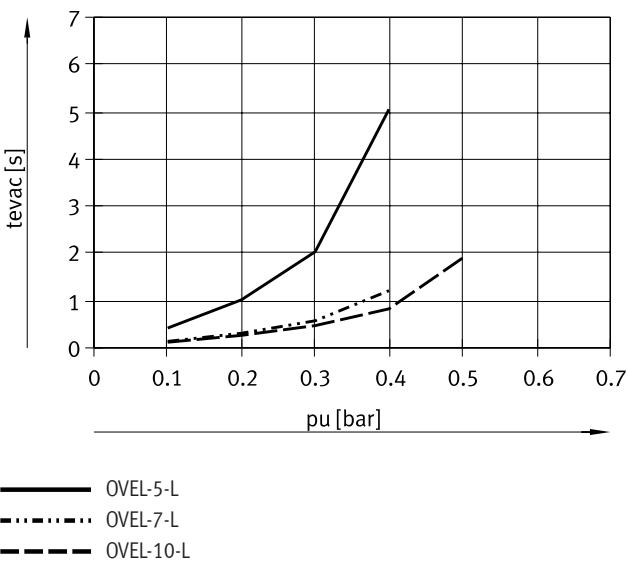


### Evacuation time $t_{evac}$ as a function of vacuum $p_u$ for 1 l volume at 4 bar operating pressure

High vacuum

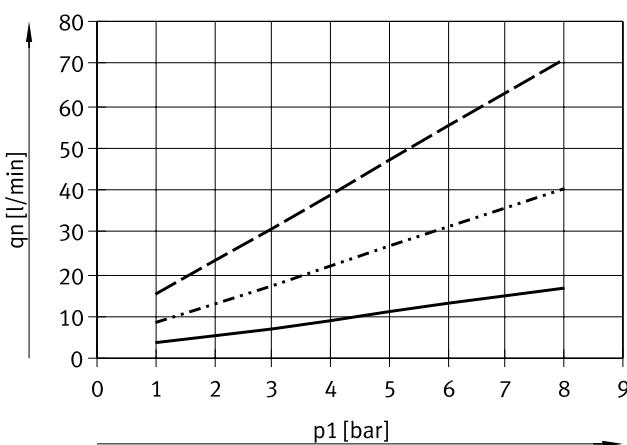


High suction rate



### Air consumption $q_n$ as a function of operating pressure $p_1$

High vacuum/high suction rate



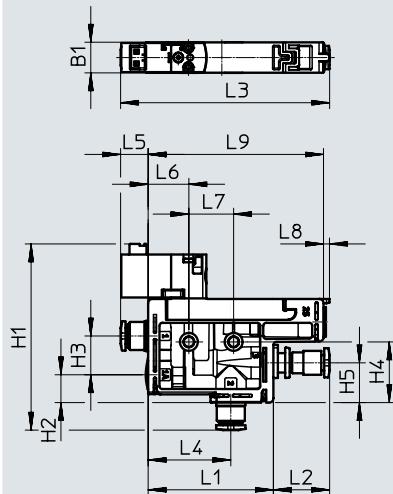
## Datasheet

## Dimensions

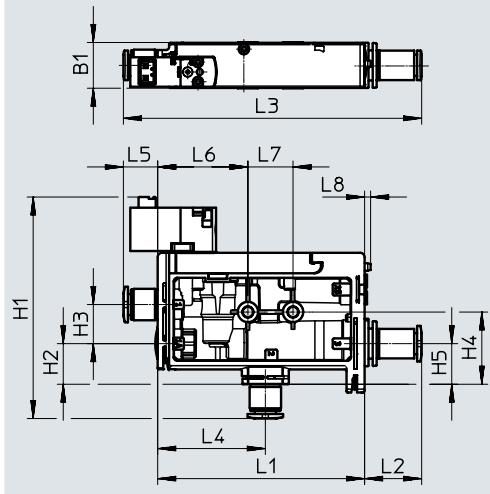
Download CAD data → [www.festo.com](http://www.festo.com)

- [ ] Without ejector pulse and vacuum sensor  
 [RQ] Push-in connector on pneumatic connection 3

OVEL-5



OVEL-7/10

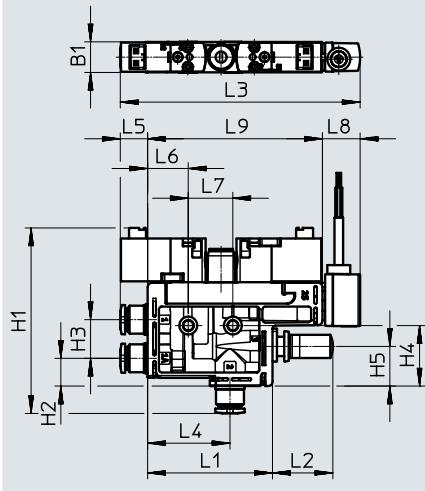


[A] With ejector pulse

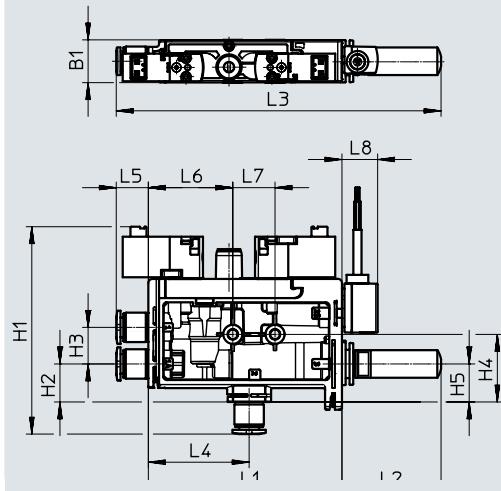
[UA] Open silencer on pneumatic connection 3

[V1B]/[V1V]/[B2B]/[B2V]/[V1PNLK]/[B2PNLK] vacuum sensor

OVEL-5



OVEL-7/10



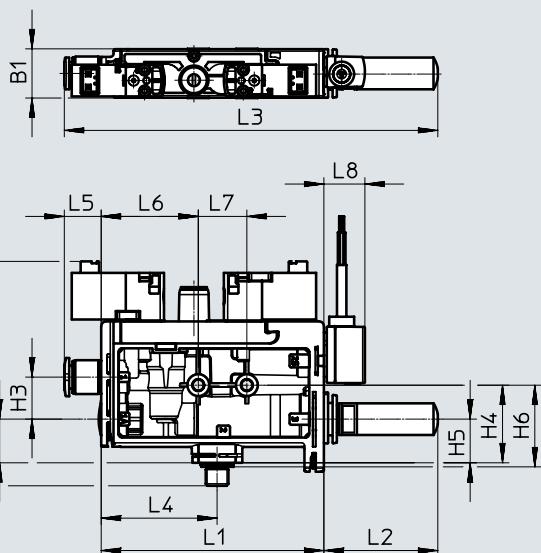
Type	B1 ±0.3	H1 ±0.8	H2 ±0.5	H3 ±0.5	H4 ±0.2	H5 ±0.5	L1 ±0.8	L2 ±0.8		L3 ±2		L4 ±0.5	L5 ±0.5	L6 ±0.2	L7 ±0.2	L8 ±0.8	L9 ±0.8
								[RQ]	[UA]	[RQ]	[UA]						
OVEL-5								70	71							2	
OVEL-5-...-V1B/V1V/B2B/B2V	10.3	62	9.4	13	20.4	13	42	19	20.2	81	81	27.7	9.4	13.7	15	13	59
OVEL-5-...-V1PNLK/B2PNLK								99	99							31	
OVEL-7-H								97	114							2	
OVEL-7-H-...-V1B/V1V/B2B/B2V	15.2	72	13.5	13	24	13.5	68.8	19	35.5	97	114	35.8	9.4	30	15	13	-
OVEL-7-H-...-V1PNLK/B2PNLK								109	114							31	
OVEL-7-L								99	116							2	
OVEL-7-L-...-V1B/V1V/B2B/B2V	15.2	74	13.5	13	24	13.5	68.8	19	35.5	99	116	35.8	11.4	30	15	13	-
OVEL-7-L-...-V1PNLK/B2PNLK								111	116							31	
OVEL-10								99	116							2	
OVEL-10-...-V1B/V1V/B2B/B2V	15.2	74	13.5	13	24	13.5	68.8	19	35.5	99	116	35.8	11.4	30	15	13	-
OVEL-10-...-V1PNLK/B2PNLK								111	116							31	

## Datasheet

## Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

Vacuum generators for UR-Plus gripper

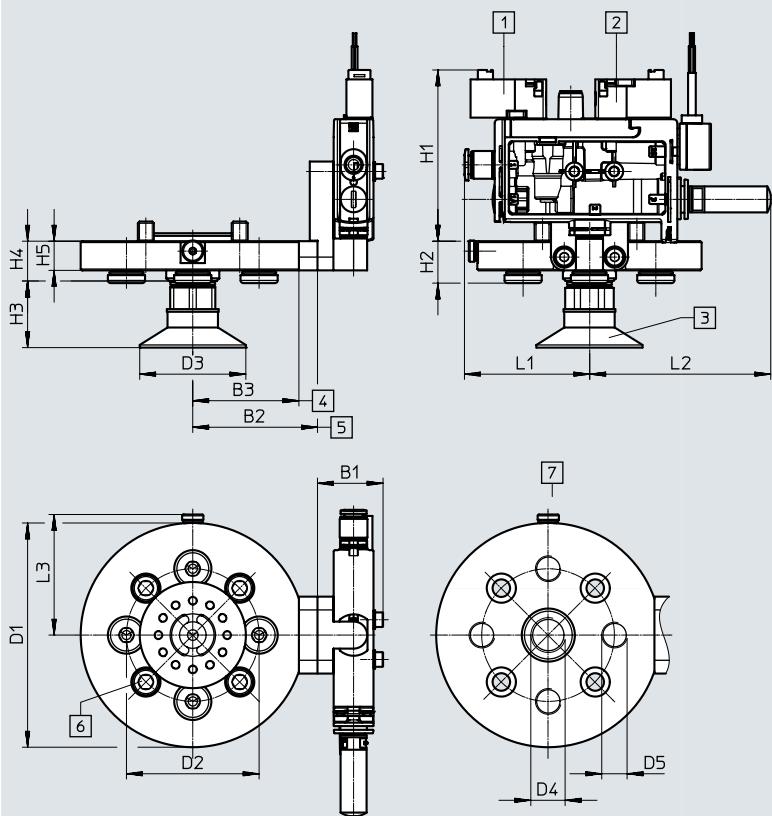


Type	B1	H1	H2	H3	H4	H5	H6	L1	L2	L3	L4	L5	L6	L7	L8
OVEL-10-...-VM7-UA-C-A-V1V-H3	15.2	62	13.5	13	24	13.5	25.3	68.8	35.5	116	35.8	11.4	30	15	13

## Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

Suction gripper kit for robots



- [1] Vacuum valve
- [2] Ejector valve
- [3] Suction cup with connection  
VAS-40-1/4-NBR
- [4] Without distance piece
- [5] With distance piece
- [6] Socket head screw M6x10
- [7] Without suction cup C and  
blanking plug

Type	B1	B2	B3	D1	D2	D3	D4	D5	H1	H2	H3	H4	H5	L1	L2	L3
OVEL-10-...-VM7-UA-C-A-V1V-H3-RA1	24.7	47	40	84.5	50	40	G1/4	G1/8	64.5	15.8	25.1	15	11	47.2	68.2	45.5

## Datasheet

<b>Ordering data – high vacuum</b>						
Vacuum sensor pressure measuring range [bar]	Vacuum sensor output signal	Exhaust port	Nominal width of Laval nozzle [mm]	Weight [g]	Part no.	Type
<b>Vacuum generators, for pneumatic links</b>						
-1 ... 0	PNP or NPN or IO-Link®	UC	0.45	75	8141086	OVEL-5-H-10-P-VQ4-UC-C-A-V1PNLK-H3
			0.7	92	8141087	OVEL-7-H-15-P-VQ4-UC-C-A-V1PNLK-H3
			0.95	93	8141089	OVEL-10-H-15-P-VQ6-UC-C-A-V1PNLK-H3
-	-	UC	0.45	40	8141094	OVEL-5-H-10-P-VQ4-UC-C-A-H3
			0.7	57	8141095	OVEL-7-H-15-P-VQ4-UC-C-A-H3
			0.95	58	8141097	OVEL-10-H-15-P-VQ6-UC-C-A-H3
<b>Vacuum generators, for metric QS connections</b>						
-1 ... 0	1 ... 5 V	UA	0.45	71	8049046	OVEL-5-H-10-PQ-VQ4-UA-C-A-V1B-H3
			0.7	88	8049047	OVEL-7-H-15-PQ-VQ4-UA-C-A-V1B-H3
			0.95	89	8049048	OVEL-10-H-15-PQ-VQ6-UA-C-A-V1B-H3
	0 ... 10 V	UA	0.45	71	8049049	OVEL-5-H-10-PQ-VQ4-UA-C-A-V1V-H3
			0.7	88	8049050	OVEL-7-H-15-PQ-VQ4-UA-C-A-V1V-H3
			0.95	89	8049051	OVEL-10-H-15-PQ-VQ6-UA-C-A-V1V-H3
	PNP or NPN or IO-Link®	UA	0.45	74	8049052	OVEL-5-H-10-PQ-VQ4-UA-C-A-V1PNLK-H3
			0.7	91	8049053	OVEL-7-H-15-PQ-VQ4-UA-C-A-V1PNLK-H3
			0.7	91	8141092	OVEL-7-H-15-PQ-VQ4-UC-C-A-V1PNLK-H3
			0.95	92	8049054	OVEL-10-H-15-PQ-VQ6-UA-C-A-V1PNLK-H3
			0.95	92	8141093	OVEL-10-H-15-PQ-VQ6-UC-C-A-V1PNLK-H3
-1 ... 1	0 ... 10 V	UA	0.45	71	8069567	OVEL-5-H-10-PQ-VQ4-UA-C-A-B2V-H3
			0.7	88	8069568	OVEL-7-H-15-PQ-VQ4-UA-C-A-B2V-H3
			0.95	88	8069569	OVEL-10-H-15-PQ-VQ6-UA-C-A-B2V-H3
	PNP or NPN or IO-Link®	UA	0.45	74	8069570	OVEL-5-H-10-PQ-VQ4-UA-C-A-B2PNLK-H3
			0.7	91	8069571	OVEL-7-H-15-PQ-VQ4-UA-C-A-B2PNLK-H3
			0.95	91	8069572	OVEL-10-H-15-PQ-VQ6-UA-C-A-B2PNLK-H3
-	-	UC	0.45	39	8141099	OVEL-5-H-10-PQ-VQ4-UC-C-A-H3
			0.7	56	8141100	OVEL-7-H-15-PQ-VQ4-UC-C-A-H3
			0.95	57	8142126	OVEL-10-H-15-PQ-VQ6-UC-C-A-H3
<b>Vacuum generators for UR-Plus gripper</b>						
-1 ... 0	0 ... 10 V	UA	0.95	88	8129122	OVEL-10-H-15-PQ-VM7-UA-C-A-V1V-H3
<b>Suction gripper kit for robots</b>						
-1 ... 0	0 ... 10 V	UA	0.95	300	8121043	OVEL-10-H-15-PQ-VM7-UA-C-A-V1V-H3-RA1

## Ordering data – Modular product system

Ordering table			Conditions	Code	Enter code
Type	OVEL				
Module no.	<b>8049045</b>				
Vacuum generator	Vacuum generator, electropneumatic			<b>OVEL</b>	OVEL
Nominal width of Laval nozzle [mm]	0.45			-5	
	0.7			-7	
	0.95			-10	
Ejector characteristic	High vacuum			-H	
	High suction rate			-L	
Housing size/width [mm]	10	[1]		-10	
	15	[2]		-15	
Pneumatic connection 1	For pneumatic links via manifold rail			-P	
	Push-in connectors, metric			-PQ	
Vacuum connection	Push-in connector 3 mm	[3]		-VQ3	
	Push-in connector 4 mm	[4]		-VQ4	
	Push-in connector 6 mm	[5]		-VQ6	
Pneumatic connection 3	Push-in connectors, metric			-RQ	
	Open silencer			-UA	
	Silencer closed	[8]		-UC	
Ejector pulse connection	Via pneumatic connection 1				
	Additional port (as pneumatic connection 1)			-Z	
Vacuum valve	Normally closed			-C	-C
Additional function	Without ejector pulse				
	Ejector pulse, electrical	[6]		-A	
Vacuum sensor pressure measuring range	Without vacuum sensor				
	-1 ... 0 bar			-V1	
	-1 ... 1 bar			-B2	
Vacuum sensor output signal	Without vacuum sensor				
	1 ... 5 V	[7]		B	
	0 ... 10 V	[7]		V	
	PNP or NPN or IO-Link®	[7]		PNLK	
Electrical connection	Plug pattern H, vertical plug			-H3	-H3

- [1] 10 Not with Laval nozzle nominal width 7, 10.
- [2] 15 Not with Laval nozzle nominal width 5.
- [3] VQ3 Only with Laval nozzle nominal width 5.
- [4] VQ4 Only with Laval nozzle nominal width 5 or Laval nozzle nominal width 7 in combination with ejector characteristic H.
- [5] VQ6 Only with Laval nozzle nominal width 10 or Laval nozzle nominal width 7 in combination with ejector characteristic L.
- [6] A Mandatory information in combination with ejector pulse port Z.
- [7] B, V, PNWK Mandatory information in combination with vacuum sensor pressure measuring range B2, V1.
- [8] UC Only with vacuum type H, high vacuum

## Accessories

### Common supply manifold OABM-P

For vacuum generator OVEL-...-P

- Up to 8 vacuum generators OVEL on a common supply manifold
- Common compressed air supply via common supply manifold

#### Note

On the common supply manifold, vacuum generators with an additional port for the ejector pulse (OVEL-...-Z-C-A) cannot be combined with vacuum generators without an additional port (OVEL-...-C-A).



#### General technical data

Pneumatic connection 1	G1/8
Type of mounting	Via through-hole
Min. tightening torque [Nm]	0.3
Max. tightening torque [Nm]	3.3

#### Operating and environmental conditions

Corrosion resistance class CRC <sup>1)</sup>	2 - Moderate corrosion stress
--	-------------------------------

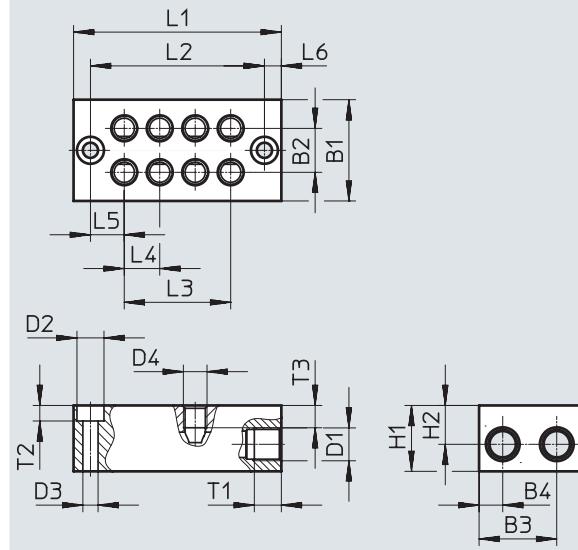
1) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

#### Materials

Sub-base	Wrought aluminium alloy
Note on materials	RoHS-compliant
LABS (PWIS) conformity	VDMA24364-B1/B2-L

#### Dimensions

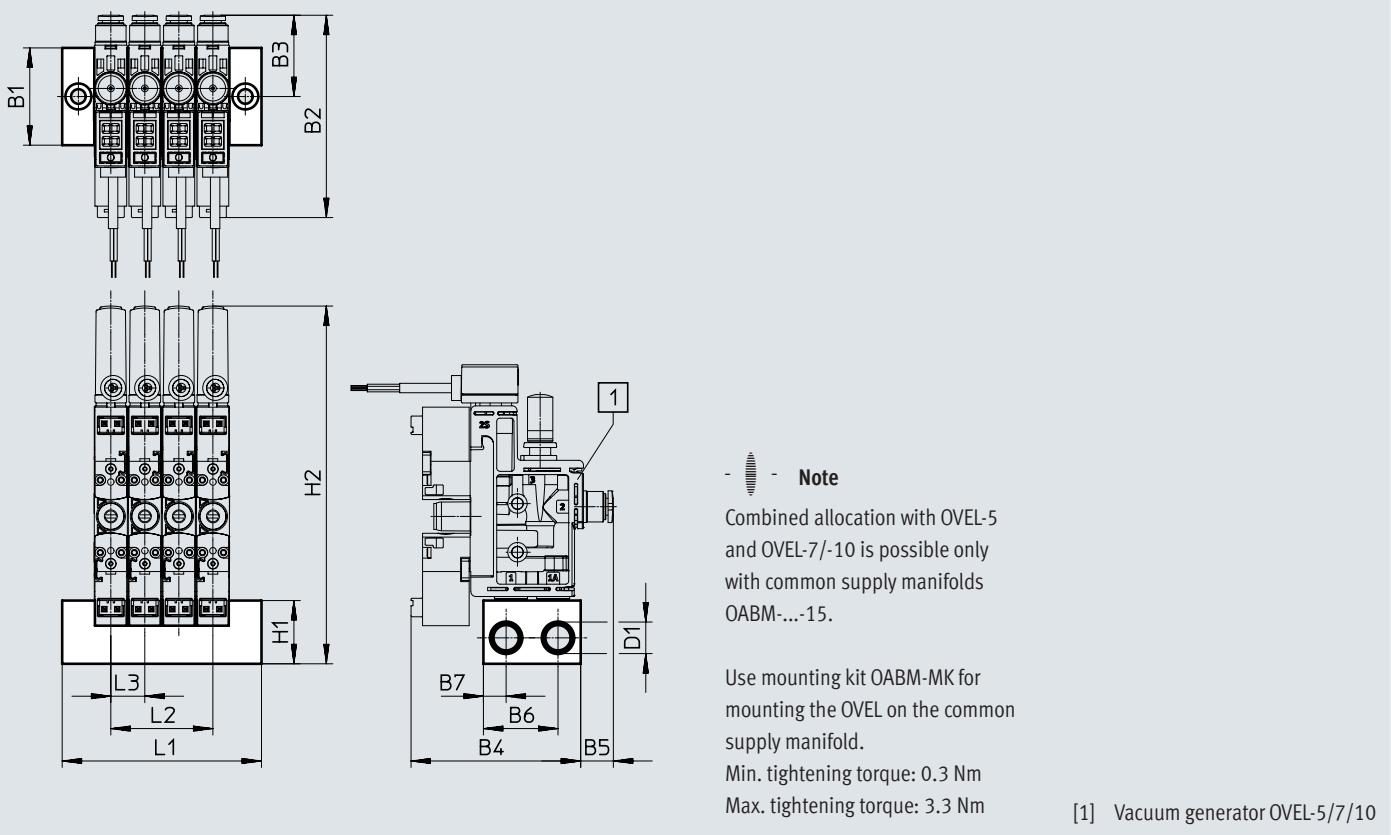
Download CAD data → [www.festo.com](http://www.festo.com)



Type	B1	B2	B3	B4	D1	D2 ∅	D3 ∅	D4	H1	H2	L1	L2	L3	L4	L5	L6	T1	T2	T3
OABM-P-G3-10-2	30	13	23	7	G1/8	8	4.5	M7	19.5	11.5	40.5	30.5	10.5	10.5	10	5	8	4.6	6.6
OABM-P-G3-10-4											61.5	51.5	31.5						
OABM-P-G3-10-8											103.5	93.5	73.5						
OABM-P-G3-15-2	30	13	23	7	G1/8	8	4.5	M7	19.5	11.5	51.5	41.5	15.5	15.5	13	5	8	4.6	6.6
OABM-P-G3-15-4											82.5	72.5	46.5						
OABM-P-G3-15-8											144.5	134.5	108.5						

## Accessories

## Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

Type		B1	B2	B3	B4	B5	B6	B7	D1	H1	H2	L1	L2	L3
OABM-P-G3-10-2	with OVEL-5	30	62	25	52	10	23	7	G1/8	19.5	110	40.5	10.5	10.5
OABM-P-G3-10-4												61.5	31.5	
OABM-P-G3-10-8												103.5	73.5	
OABM-P-G3-15-2	with OVEL-7/10	30	74	31	57	16	23	7	G1/8	19.5	125	51.5	15.5	15.5
OABM-P-G3-15-4												82.5	46.5	
OABM-P-G3-15-8												144.5	108.5	

Ordering data	Number of device positions	CRC <sup>1)</sup>	Weight [g]	Part no.	Type
Common supply manifold	2	2	45.2	8049141	OABM-P-G3-10-2
	4	2	69.6	8049142	OABM-P-G3-10-4
	8	2	118.6	8049143	OABM-P-G3-10-8
For OVEL-5	2	2	59.6	8049144	OABM-P-G3-15-2
	4	2	97.1	8049145	OABM-P-G3-15-4
	8	2	172	8049146	OABM-P-G3-15-8

1) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

## Accessories

### Mounting kit OABM-MK

For common supply manifold OABM-P



#### General technical data

Type of mounting	Via retaining clips Can be screwed onto manifold rail
Min. tightening torque [Nm]	0.3
Max. tightening torque [Nm]	3.3

#### Operating and environmental conditions

Corrosion resistance class CRC	2 - Moderate corrosion stress
--------------------------------	-------------------------------

1) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

#### Materials

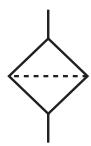
Hollow bolt	Wrought aluminium alloy
Seals	NBR
Note on materials	RoHS-compliant
LABS (PWIS) conformity	VDMA24364-B1/B2-L

#### Ordering data

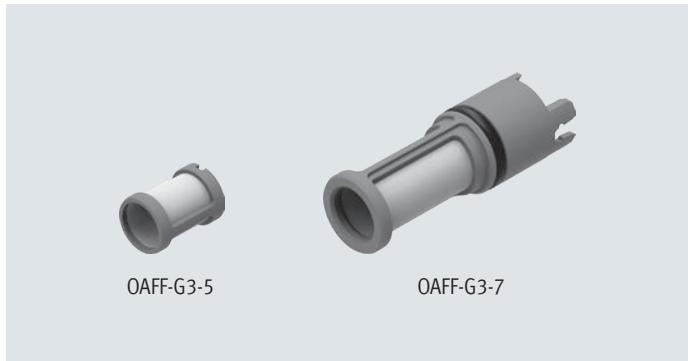
	Weight [g]	Part no.	Type
For common supply manifold OABM-P	7	8065850	OABM-MK-G3

## Accessories

## Vacuum filter OAFF



- - Operating pressure  
-95 ... 0 kPa



## General technical data

Type of mounting	Push-on
	Snap-in
Grade of filtration	[µm]
Ejector pulse suitability	[bar]

## Operating and environmental conditions

Operating pressure	[kPa]	-95 ... 0
	[bar]	-0.95 ... 0
	[psi]	-13.775 ... 0
Operating medium	Atmospheric air based on ISO 8573-1:2010 [7:-:-]	
Ejector pulse suitability	[MPa]	0.7
	[bar]	7
	[psi]	101.5

## Materials

Type	OAFF-G3-5	OAFF-G3-7
Housing	POM	
Filter	Fabric, PA	
Seals	-	NBR
Note on materials	RoHS-compliant	
LABS (PWIS) conformity	VDMA24364-B1/B2-L	

## Ordering data

	Weight [g]	Part no.	Type	PU <sup>1)</sup>
For vacuum generator OVEL-5	1	8068944	OAFF-G3-5	10
For vacuum generator OVEL-7/10	1.5	8068945	OAFF-G3-7	10

1) Packaging unit

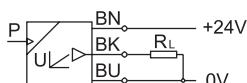
## Accessories

### Pressure transmitter SPTE

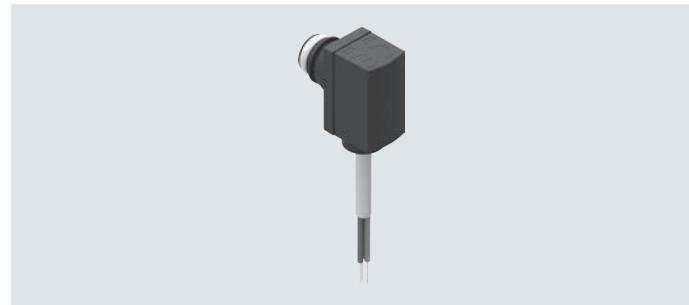
(Order code in modular product system: OVEL-...-V1B/V1V/B2B/B2V,

OVTL-...-V)

- Pressure measuring ranges  
-1 ... 0 bar or -1 ... 1 bar
- Analogue outputs 1 ... 5 V or  
0 ... 10 V



Detection of analogue signals and conversion into digital signals with downstream signal converter SCDN with LCD display (→ page 22).



#### General technical data

Certification	RCM
	c UL us - Recognized (OL)
CE marking (see declaration of conformity) <sup>1)</sup>	To EU EMC Directive To EU RoHS Directive
UKCA marking (see declaration of conformity) <sup>1)</sup>	To UK EMC regulations To UK RoHS regulations
Note on materials	RoHS-compliant
LABS (PWIS) conformity	VDMA24364-B2-L

1) More information: [www.festo.com/catalogue/sppe](http://www.festo.com/catalogue/sppe) → Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

#### Input signal/measuring element

Type	SPTE-V1R	SPTE-B2R
Measured variable	Relative pressure	
Measurement method	Piezoresistive pressure sensor	
Pressure measuring range start value [bar]	0	-1
Pressure measuring range end value [bar]	-1	1
Max. overload pressure [bar]	5	5
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]	
Note on the operating/pilot medium	Lubricated operation possible	
Temperature of medium [°C]	0 ... 50	
Ambient temperature [°C]	0 ... 50	

#### Output, general

Accuracy ±FS <sup>1)</sup> [%]	3 (at room temperature of approx. 23 °C) 4 (in ambient temperature range 0 ... 50 °C)
Repetition accuracy ±FS <sup>1)</sup> [%]	0.3
Temperature coefficient ±FS/K <sup>1)</sup> [%]	0.05

1) % FS = % of the measuring range (full scale)

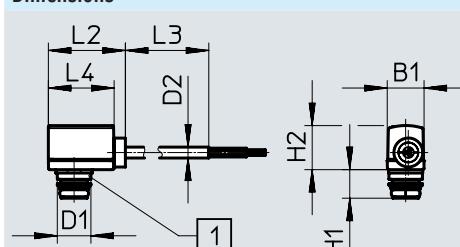
#### Analogue output

Type	SPTE-...-V-2.5K	SPTE-...-B-2.5K
Analogue output [V]	0 ... 10	1 ... 5
Rise time [ms]	1	
Min. load resistance of voltage output [kΩ]	15	

## Accessories

Output, additional data		
Short circuit current rating	For all electrical connections	
Electronics		
Type	SPTE-...-V-2.5K	SPTE-...-B-2.5K
Operating voltage range DC [V]	18 ... 30	10 ... 30
Reverse polarity protection	For all electrical connections	
Electromechanics		
Electrical connection	Cable, 3-core, open end	
Cable length [m]	2.5	
Mechanical components		
Type of mounting	Pin-type connection	
Mounting position	Any	
Pneumatic connection	Cartridge 10 mm	
Product weight [g]	35	
Information on materials: Housing	Reinforced PA	
Immission/Emission		
Degree of protection	IP40	
Corrosion resistance class CRC <sup>1)</sup>	2	

1) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

Dimensions									Download CAD data → <a href="http://www.festo.com">www.festo.com</a>
									[1] Pressure supply port: pin-type cartridge 10 mm
Type									
Type	B1	D1 ∅	D2 ∅	H1	H2	L2	L3	L4	
SPTE-...-PC10	9.8	8.9	2.9	7.6	11.7	20.5	2500	17.5	

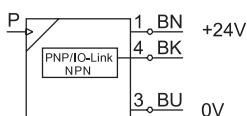
Ordering data							
Pneumatic connection	Electrical connection	Pressure measuring range [bar]	Analogue output [V]	Order code in the modular product system		Part no.	Type
				OVEL	OVTL		
Cartridge 10 mm	Cable, 3-core, open end	-1 ... 0	0 ... 10	V1V	V	8025974	SPTE-V1R-PC10-V-2.5K
			1 ... 5	V1B	-	8025975	SPTE-V1R-PC10-B-2.5K
		-1 ... 1	0 ... 10	B2V	-	8025976	SPTE-B2R-PC10-V-2.5K
			1 ... 5	B2B	-	8025977	SPTE-B2R-PC10-B-2.5K

## Accessories

### Pressure sensor SPAE

(Order code in the modular product system: OVEL-...V1PNLK/B2PNLK, OVTL-...-PNLK)

- Pressure measuring ranges  
–1 ... 0 bar or –1 ... 1 bar
- Switching output PNP/NPN, switchable
- IO-Link®
- LCD display
- Teach function



#### General technical data

Certification	RCM c UL us - Recognized (OL)	
CE marking (see declaration of conformity) <sup>1)</sup>	To EU EMC Directive To EU RoHS Directive	
UKCA marking (see declaration of conformity) <sup>1)</sup>	To UK EMC regulations To UK RoHS regulations	
Note on materials	RoHS-compliant	
LABS (PWIS) conformity	VDMA24364-B2-L	

1) More information: [www.festo.com/catalogue/spae](http://www.festo.com/catalogue/spae) → Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

#### Input signal/measuring element

Type	SPAE-V1R	SPAE-B2R
Measured variable	Relative pressure	
Measurement method	Piezoresistive pressure sensor	
Pressure measuring range start [bar] value	0	–1
Pressure measuring range end [bar] value	–1	1
Max. overload pressure [bar]	5	5
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]	
Note on the operating/pilot medium	Lubricated operation possible	
Temperature of medium [°C]	0 ... 50	
Ambient temperature [°C]	0 ... 50	

#### Signal processing

Resolution ADC	10 bits
----------------	---------

#### Output, general

Accuracy $\pm$ FS <sup>1)</sup> [%]	1.5 (at room temperature of approx. 23 °C) 2.5 (in ambient temperature range 0 ... 50 °C)
Repetition accuracy $\pm$ FS <sup>1)</sup> [%]	0.3
Temperature coefficient $\pm$ FS/K <sup>1)</sup> [%]	0.05

1) % FS = % of the measuring range (full scale)

#### Switching output

Switching output	PNP/NPN switchable
Switching function	Freely programmable
Switching element function	N/C or N/O, switchable
Max. output current [mA]	100

## Accessories

<b>Measured value display</b>		
Display range start value	[% FS]	0
Display range end value	[% FS]	99
<b>Output, additional data</b>		
Short circuit current rating		For all electrical connections
<b>Communication interface</b>		
Protocol		IO-Link®
IO-Link®, protocol version		Device V 1.1
IO-Link, profile		Smart sensor profile
IO-Link®, function classes		Binary data channel (BDC)
		Diagnostics
		Identification
		Process data variable (PDV)
		Teach channel
IO-Link®, communication mode		COM2 (38.4 kBd)
IO-Link®, SIO mode support		Yes
IO-Link®, port class		A
IO-Link®, process data width OUT		0 bytes
IO-Link®, process data width IN		2 bytes
IO-Link®, process data contents IN		2 bit BDC (pressure monitoring)
		14 bit PDV (pressure measured value)
IO-Link®, minimum cycle time	[ms]	3
IO-Link®, data memory required		0.5 KB
<b>Electronics</b>		
Operating voltage range DC	[V]	18 ... 30
Reverse polarity protection		For all electrical connections
<b>Electromechanics</b>		
Electrical connection		Cable, 3-core, open end
Cable length	[m]	2.5
<b>Mechanical components</b>		
Type of mounting		Pin-type connection
Mounting position		Any
Pneumatic connection		Cartridge 10 mm
Product weight	[g]	40
Information on materials: Housing		Reinforced PA
<b>Display/operation</b>		
Display type		LED display, 2-digit
Displayable units		% FS
Switching status indication		Yellow LED
Setting options		Via display and keys, teach-in, IO-Link®
Threshold-value setting range	[%]	1 ... 98
Protection against tampering		PIN code

## Accessories

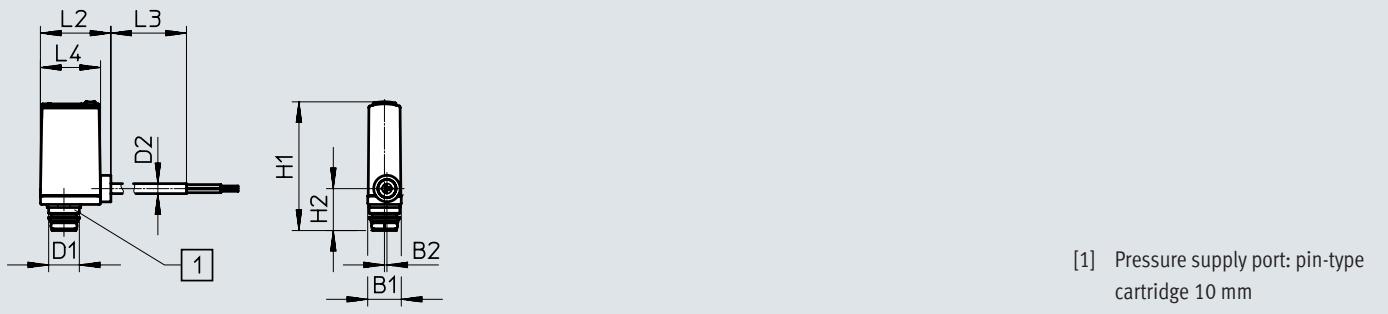
### Immission/Emission

Degree of protection	IP40
Corrosion resistance class CRC <sup>1)</sup>	2

1) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

### Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)



Type	B1	B2	D1 ∅	D2 ∅	H1	H2	L2	L3	L4
SPAE-...-PC10	9.8	0.7	8.9	2.9	~37.5	12.2	20.5	2500	17.5

### Ordering data

Pneumatic connection	Electrical connection	Pressure measuring range [bar]	Order code in the modular product system	Part no.	Type
			OVEL      OVTL		
Cartridge 10 mm	Cable, 3-core, open end	-1 ... 0 -1 ... 1	V1PNLK B2PNLK	8025978 8025979	SPAE-V1R-PC10-PNLK-2.5K SPAE-B2R-PC10-PNLK-2.5K

## Accessories

Ordering data – Plug NECU-S-M8G3/M12G3		Datasheets → Internet: <a href="#">necu</a>	
Image	Electrical connection	Part no.	Type
	Plug M8x1, 3-pin, straight, insulation displacement connector	562024	NECU-S-M8G3-HX
	Plug M12x1, A-coded, 3-pin, straight, insulation displacement connector	562027	NECU-S-M12G3-HX

Ordering data – Plug NECU-S-ECG4		Datasheets → Internet: <a href="#">necu</a>	
Image	Electrical connection	Part no.	Type
	Plug, square design, 4-pin, straight, insulation displacement connector	570922	NECU-S-ECG4-HX-Q3

Ordering data – Signal converter SCDN		Datasheets → Internet: <a href="#">scdn</a>	
Image	Measured variable	Part no.	Type
	Voltage	8035555	SCDN-2V-EC4-PNLK-L1

Ordering data – Plug socket with cable NEBV		Datasheets → Internet: <a href="#">nebv</a>			
Image	Electrical connection	Cable length [m]	Part no.	Type	
	2-pin socket Plug pattern H	Flying leads Open end	0.5	566654	NEBV-H1G2-KN-0.5-N-LE2
			1	566655	NEBV-H1G2-KN-1-N-LE2
			2.5	566656	NEBV-H1G2-KN-2.5-N-LE2
			5	566657	NEBV-H1G2-KN-5-N-LE2
	2-pin socket Plug pattern H	Cable Open end	0.5	566658	NEBV-H1G2-P-0.5-N-LE2
			1	566659	NEBV-H1G2-P-1-N-LE2
			2.5	566660	NEBV-H1G2-P-2.5-N-LE2
			5	566661	NEBV-H1G2-P-5-N-LE2

Ordering data – Blanking plug B		Datasheets → Internet: <a href="#">plj</a>		
Image	Pneumatic connection	Part no.	Type	PU <sup>1)</sup>
	M7	174309	B-M7	10
	G1/8	3568	B-1/8	10

1) Packaging unit.

Ordering data – Push-in fitting QS		Datasheets → Internet: <a href="#">pu</a>		
Image	Pneumatic connection	Part no.	Type	PU <sup>1)</sup>
	G1/8	186098	QS-G1/8-8	10
	G1/8	186109	QS-G1/8-8-I	10

1) Packaging unit.

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