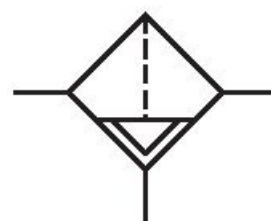


# Pre-filter, Series AS1-FLP

## R412014687

### General series information Series AS1

- The AVENTICS Series AS1 is a modular, versatile maintenance unit for universal application. This Series offers compact dimensions, is highly efficient, lightweight and easy-to-use. The AVENTICS Series AS guarantees reliability, safety, and efficiency with a simplified assembly and maintenance efforts.



### Technical data

Industry	Industrial
Parts	Pre-filter
Reservoir	reservoir, polycarbonate, without protective guard
Port	G 1/4
Filter porosity	0.3 µm
Nominal flow Qn	350 l/min
Condensate drain	fully automatic, closed without pressure
Working pressure min.	1.5 bar
Working pressure max	12 bar
Min. ambient temperature	-10 °C
Max. ambient temperature	50 °C
Medium	Compressed air Neutral gases
Air supply	right

Max. achievable compressed air class acc. to ISO 8573-1:2010	2 : - : 3
Filter reservoir volume	12 cm <sup>3</sup>
Filter element	exchangeable
Weight	0.187 kg
Mounting orientation	vertical
Type	Can be assembled into blocks

## Material

Housing material	Polyamide
Material front plate	Acrylonitrile butadiene styrene
Seal material	Acrylonitrile butadiene rubber
Material reservoir	Polycarbonate
Material filter insert	Impregnated paper
Part No.	R412014687

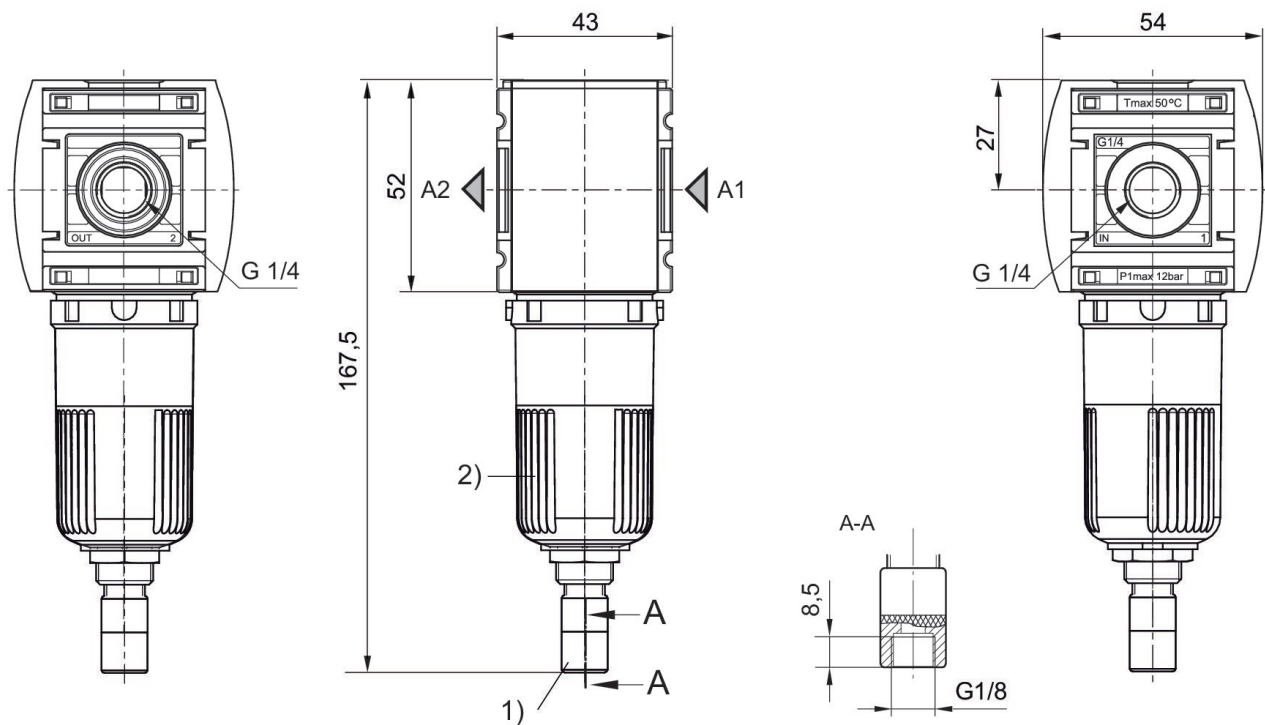
## Technical information

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

Note: Polycarbonate reservoirs are susceptible to solvents, supplementary information can be found at "Customer information".

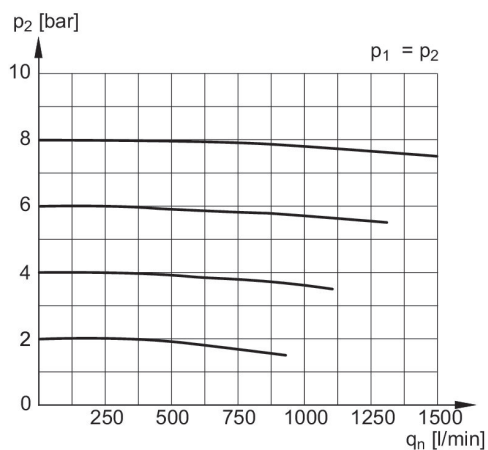
Nominal flow Q<sub>n</sub> with secondary pressure p<sub>2</sub> = 6 bar at Δp = 0,1 bar

## Dimensions in mm



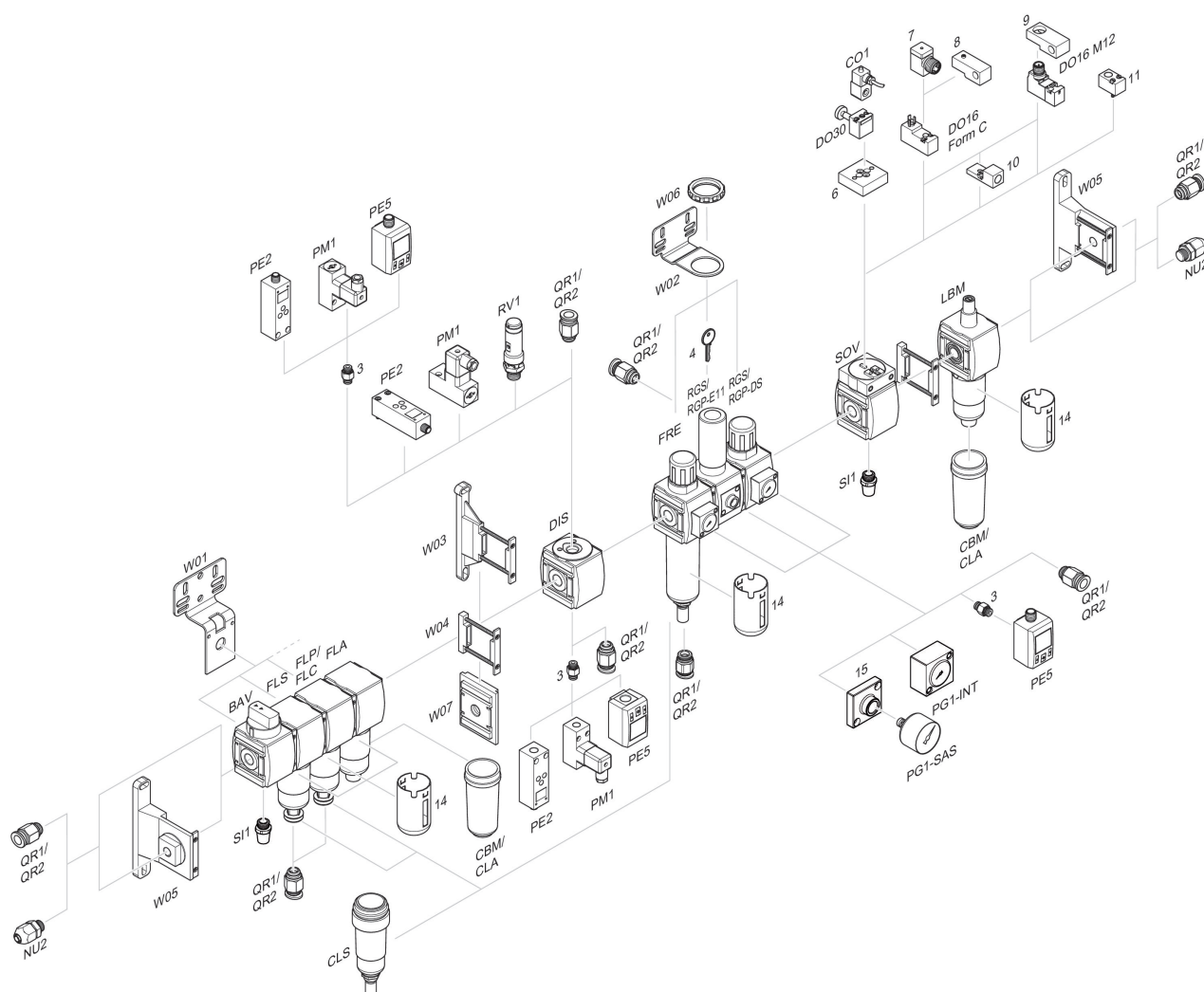
- 1) Fully automatic condensate drain  
2) Reservoir: polycarbonate

## Flow rate characteristic, $p_2 = 0,05 - 7$ bar



$p_1$  = Working pressure  
 $p_2$  = Secondary pressure  
 $q_n$  = Nominal flow

## Accessories overview



3 = Double nipple 4 = Key for E11 locking 6 = Transition plate DO30 7 = Adapter, Series CON-VP 8 = Mounting aid DO16, form C 9 = Mounting aid DO16, M12 10 = Adapter for external pilot air 11 = Adapter pneumatic operation 14 = Protective guard 15 = Transition plate for assembling a pressure gauge with connection thread G 1/8